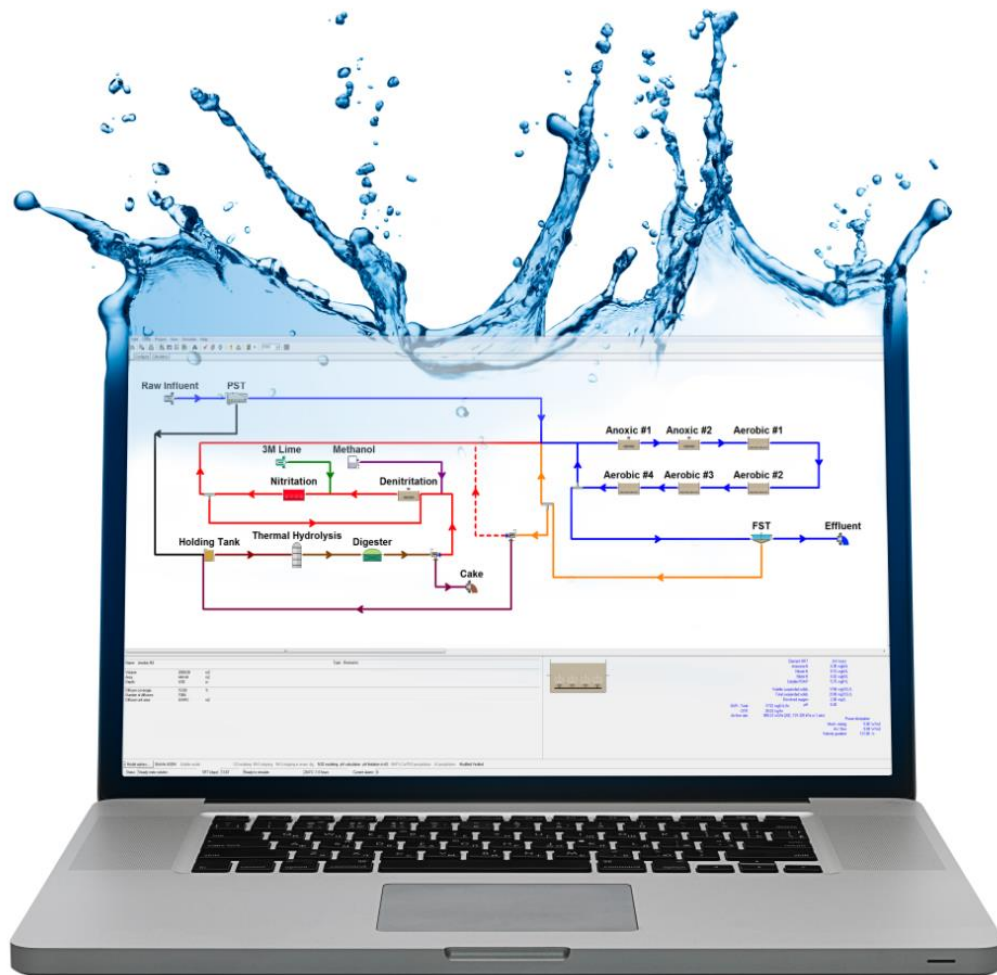


What's New in BioWin 6.0



EnviroSim
ASSOCIATES LTD.

Table of Contents

Table of Contents.....	2
Introduction.....	3
Model Addition – Sulfur	5
Model Addition – Industrial Organics.....	6
Model Addition – Chemical Phosphorus	7
Model Addition – Chemical Phosphorus	8
Model Addition – CEPT	9
Model Addition – Iron RedOx.....	10
Model Addition – Options for P Recovery	11
Model Addition – Cellulose	12
Model Addition – SSO	13
Usability Upgrade – Drawing Toolbar.....	14
Usability Upgrade – Report to Excel.....	15
Usability Upgrade – Variable Naming & Sorting.....	16
Usability Upgrade – Flowsheet Tags	17
Usability Upgrade – Integrated Influent Specifier	19
Usability Upgrade – Transpose Tables	21
Usability Upgrade – Optional Alarms	22
Usability Upgrade – Set All Parameters to Default	23
Usability Upgrade – Solution Densities	25
Usability Upgrade – Additional Flow Units.....	26
Usability Upgrade – \$ per wet tonne sludge costs	27
Usability Upgrade – More Examples	28

Introduction

This document provides a quick overview of new features in BioWin 6.0

Model Additions

- Chemical Phosphorus Removal
- Sulfur (Biological, RedOx, *etc.*)
- Industrial Organics
- CEPT
- Iron RedOx
- P Recovery (Brushite, Vivianite)
- Cellulose
- Source Separated Organics

Usability Upgrades

- Drawing Tools / Undo
- Excel Reporting
- Variable Naming / Sorting
- Element Tags
- Table Transposition
- Optional Alarms
- More Example Flowsheet Templates
- Set All Parameters Default
- Metal Salt Sol'n Densities
- m³/hr Flow Units Option
- Wet Tonne Sludge Cost Option

The BioWin Manual is provided in two forms:

- As a PDF (default install location is C:\Program Files(x86)\EnviroSim\BioWin 6.0\Manuals)
- In “Windows Help” format from within BioWin

To Use PDF

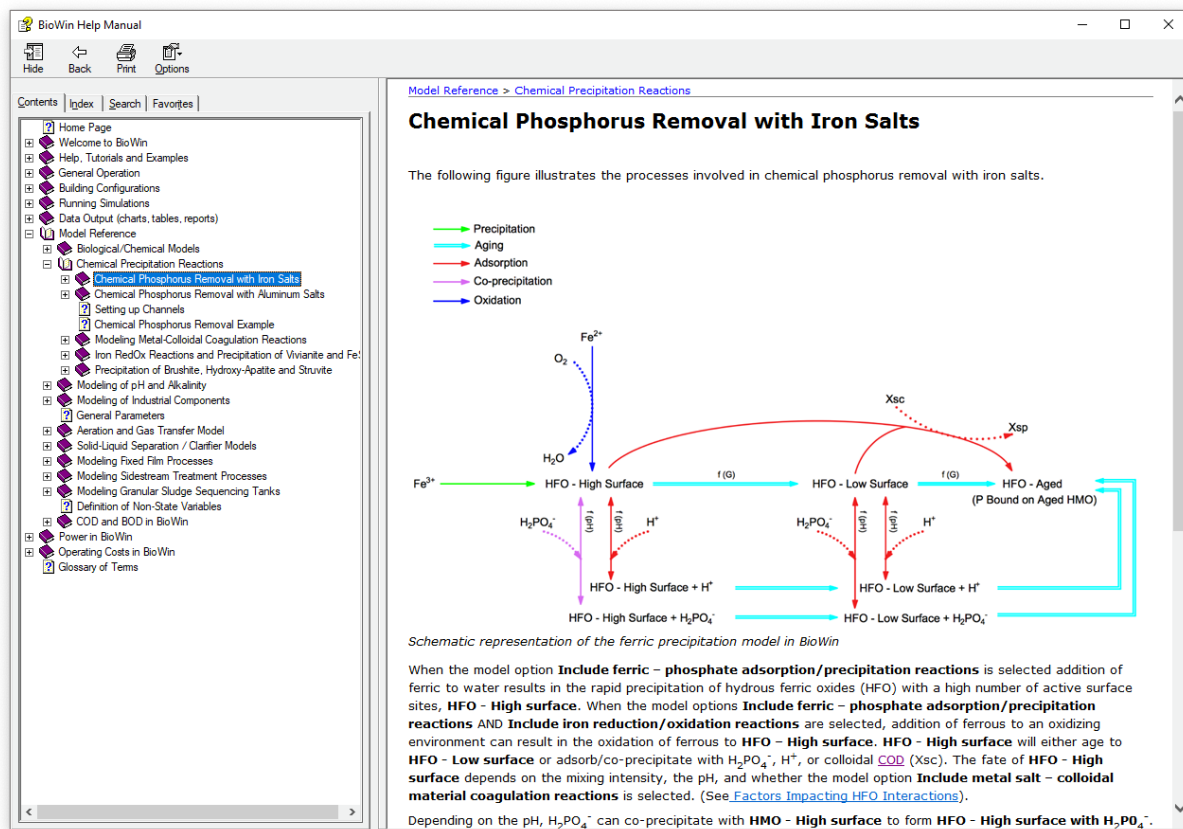
- Open it from directory above
- Or copy it to any other location of your choice (*e.g.* Desktop, My Documents)

To Use Windows Help

- Select Help > Contents & Index
- Click Help button
- Press F1 key on your keyboard (context-sensitive method; will open a relevant topic in the manual)

Example Manual reference:

For more details on topics, references to relevant sections of the BioWin Help Manual are provided



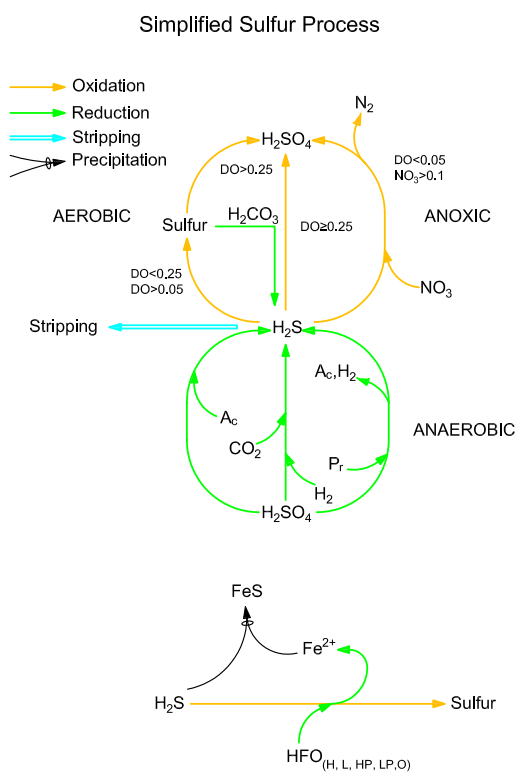
MODEL REFERENCE :

Chemical Precipitation Reactions > Chemical Phosphorus Removal with Iron Salts

Model Addition – Sulfur

Extension of what has been in PetWin for several years

- Sulfide-oxidizing bacteria
- Sulfate-reducing bacteria (multiple types)
- Potential hydrogen sulfide stripping
- Iron-sulfide (FeS) precipitation
- Model iron addition for H₂S control



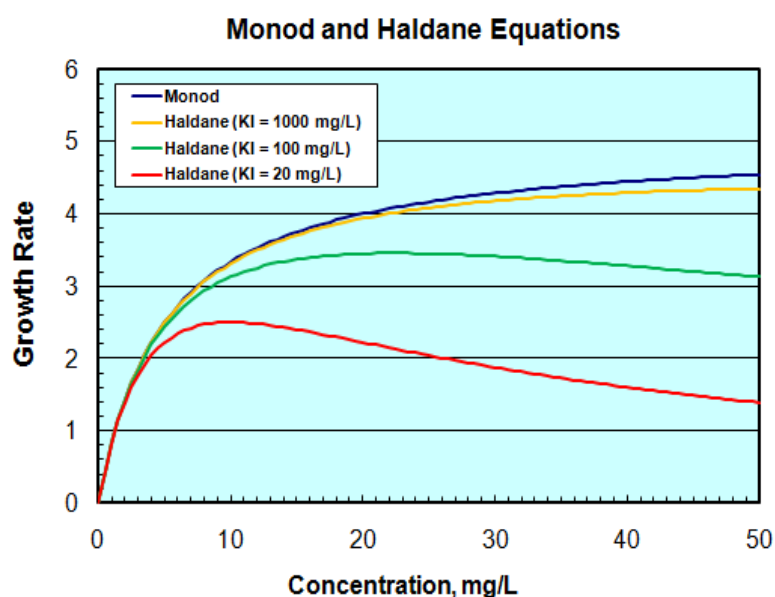
MANUAL REFERENCE :

Model Reference > Biological/Chemical Models > Sulfur Modeling

Model Addition – Industrial Organics

Based on original Alison Baker PhD (~1994, McMaster)

- Four new state variables for industrial components
- Mixed removal pathways – stripping and/or biodegradation
- Default settings for industrial components mimic xylene, phenol, benzene, and toluene
- Biodegradation according to inhibitory Haldane kinetics



$$\mu = \mu_{max} \cdot \left[\frac{S}{K_S + S + \frac{S^2}{K_I}} \right]$$

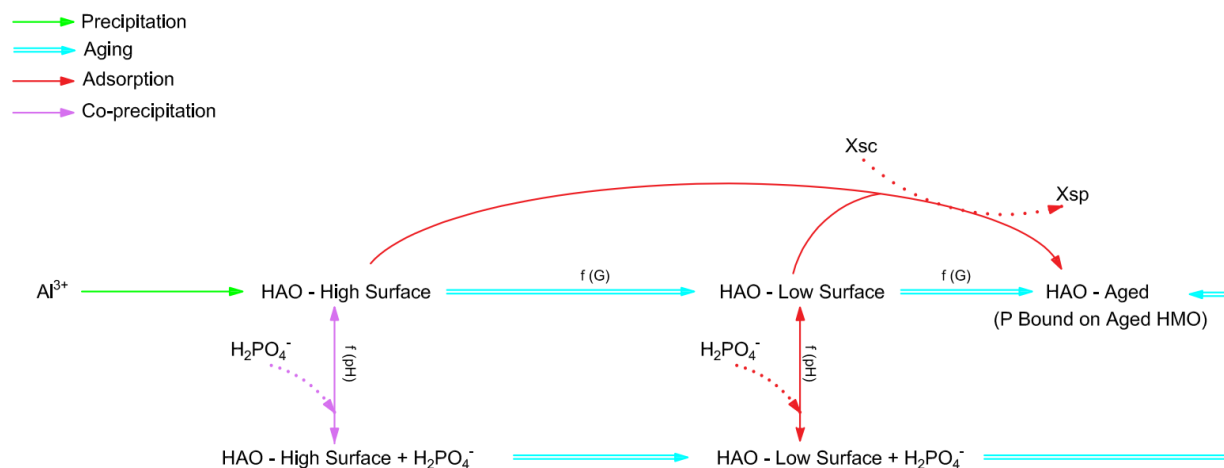
MANUAL REFERENCE :

Model Reference > Modeling of Industrial Components

Model Addition – Chemical Phosphorus

New P removal mechanisms (hydrated metal oxides)

- Based on EnviroSim-sponsored research
- Extensive calibration for wastewater systems
- Overcomes weaknesses of old “WEF model” (e.g. fixed Me:P stoichiometry)
- Can have simultaneous ferric / ferrous / alum inputs

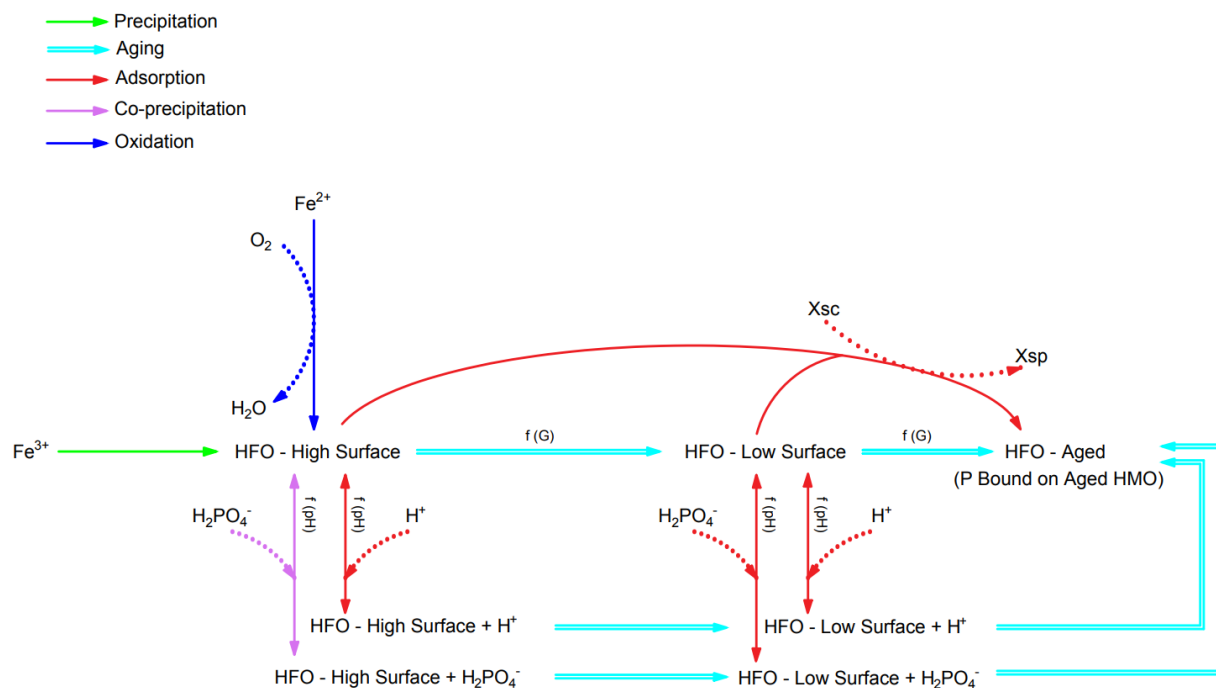


MANUAL REFERENCE :

Model Reference > Chemical Precipitation Reactions > Chemical Phosphorus Removal with Aluminum Salts

Model Addition – Chemical Phosphorus

Updated P removal mechanisms (hydrated metal oxides)



MANUAL REFERENCE :

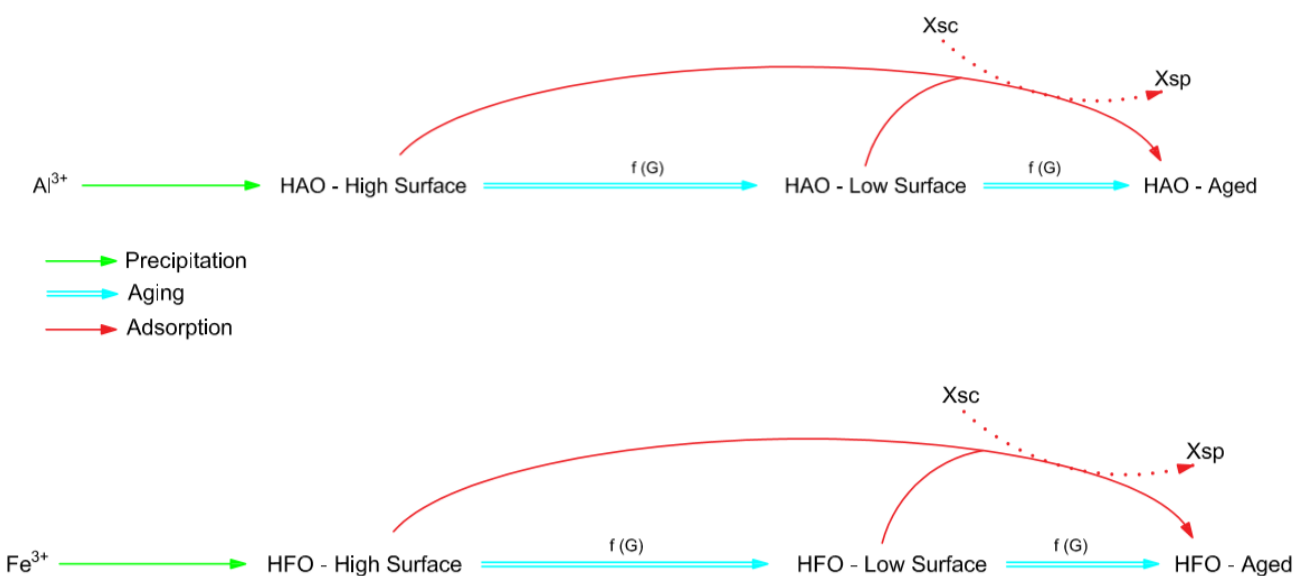
Model Reference > Chemical Precipitation Reactions > Chemical Phosphorus Removal with Iron Salts

Model Addition – CEPT

Option to model colloidal COD / metal interactions

- Model can convert non-settleable colloidal COD to settleable particulate COD in the presence of hydrated metal oxides (HMO)
- Process will also reduce potential adsorption of P on HMO
- Ideal or model clarifier can then be used to mimic increased solids and BOD removal

→ Precipitation
→ Aging
→ Adsorption



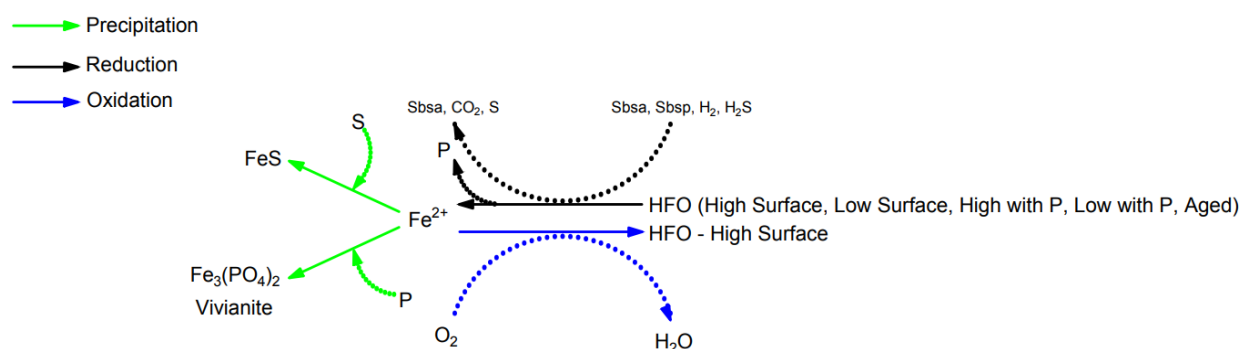
MANUAL REFERENCE :

Model Reference > Chemical Precipitation Reactions > Modeling Metal-Colloidal Coagulation Reactions

Model Addition – Iron RedOx

Option to model iron oxidation / reduction reactions

- New ferrous input (as either ferrous chloride or ferrous sulfate)
- Ferrous oxidized to ferric in aerobic environments
- Ferric reduced to ferrous in anaerobic environments
- Option to track iron-based precipitates *{i.e. FeS and vivianite [Fe₃(PO₄)₂]}*



MANUAL REFERENCE :

Model Reference > Chemical Precipitation Reactions > Iron RedOx Reactions and Precipitation of Vivianite and FeS

Model Addition – Options for P Recovery

Improved tracking of Ca^{2+} and Mg^{2+}

- Previously Ca^{2+} and Mg^{2+} only available throughout the flowsheet *via* input of soluble influent concentrations
- Underestimated the amounts entering digesters *via* solids streams limiting the amounts of potential precipitates
- Model updated to include Ca^{2+} and Mg^{2+} in biomass (taken up as part of “synthesis ISS”) and influent degradable solids (X_{SP})

Additional sinks for P

- Vivianite formation
- Struvite formation as in previous versions of BioWin but no longer Mg^{2+} limited!
- Calcium phosphate precipitate (as Brushite)
- ***Lowers return stream soluble PO_4 to levels typically observed***

MANUAL REFERENCE :

Model Reference > Chemical Precipitation Reactions > Precipitation of Brushite, Hydroxy-Apatite and Struvite

Model Addition – Cellulose

Cellulose tracking

- Influent unbiodegradable particulate material split into two components: cellulose and non-cellulose
- Separate COD:VSS ratios for each
- Helps to fine-tune sludge production and digester performance
- Enables modelling of cellulose recovery

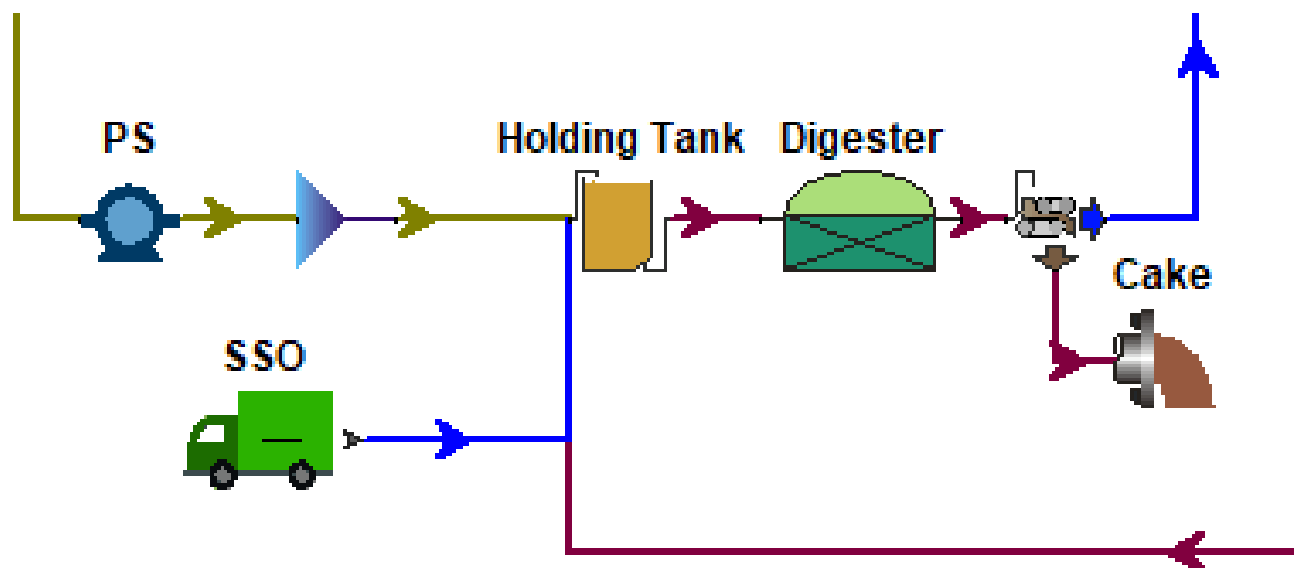
MANUAL REFERENCES :

1. Model Reference > Biological/Chemical Models > Activated Sludge Processes > Growth and Decay of Ordinary Heterotrophic Biomass > Stoichiometric Parameters
2. Model Reference > Definition of Non-State Variables

Model Addition – SSO

New input for SSO

- State variable ($COD_P - X_{EO}$) for adding particulate degradable COD (e.g. Source Separated Organics)
- **Has specific COD:VSS**; added as a separate input to avoid conflicts with municipal wastewater characteristics
- Option to include N and P
- Constant or time-varying, as with any BioWin input



MANUAL REFERENCES :

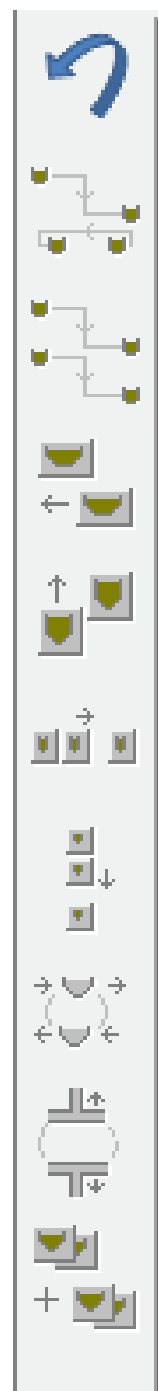
1. Model Reference > Biological/Chemical Models > Hydrolysis, Biological adsorption, Ammonification and Assimilative denitrification
2. Model Reference > Definition of Non-State Variables

Usability Upgrade – Drawing Toolbar

- **UNDO** button!! Use for accidental element deletion, moving, *etc.*
- Buttons for copying pipe format from one pipe to others
- Buttons for aligning flowsheet elements (vertical or horizontal centers)
- Buttons for spacing flowsheet elements evenly (vertically or horizontally)
- Buttons for flipping flowsheet element images (horizontally or vertically)
- Button for copying selected element(s)

MANUAL REFERENCE :

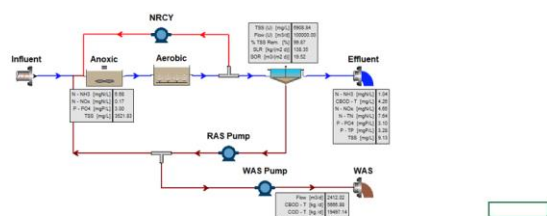
General Operation > Main Simulator Window > Toolbars > Flowsheet Tools



Usability Upgrade – Report to Excel

- Automatic rapid generation and export of data, charts, *etc.* to Excel
- Ideal for generating Mass Balance tables to use in PFDs
- Preconfigured templates are customizable
- Can incorporate “post-BioWin” calculations (e.g. MLVSS/MLSS, COD/BOD) using Excel formulas
- Option for including both steady state and dynamic simulation databases
- Can include BioWin charts – these are converted to Excel charts with data
- Report to Word still available

BioWin Mass Balance Summary



BioWin Tankage Summary
Volume Units: m3

Reactors	Name	Volume
	Aerobic	40,000.0
	Anoxic	10,000.0
	Group Total	50,000.0

Secondary Clarifiers	Name	Volume
	Clarifier	20,000.0
	Group Total	20,000.0

Total Volume for All Units

70,000.0

Pipe Name	FLOW m3/d	Mass Rate									
		COD kg/d	BOD kg/d	TSS kg/d	VSS kg/d	TKN kg/d	NH ₄ -N kg/d	NO ₃ -N kg/d	T _P kg/d	PO ₄ -P kg/d	
F-01	100,000.0	50,000	24,521	22,271	19,771	4,000	2,640	0	650	325	
F-02	497,588.0	2,066,615	505,534	1,752,410	1,413,482	110,671	3,325	86	35,265	1,491	
F-03	497,588.0	2,044,829	592,708	1,742,104	1,402,492	107,991	516	2,314	35,265	1,545	
F-04	197,588.0	811,984	235,359	691,775	556,918	42,882	205	919	14,003	613	
F-05	97,588.0	3,852	416	891	717	291	101	454	303	303	
F-06	100,000.0	808,332	234,943	690,884	556,201	42,591	104	465	13,683	310	
F-07	100,000.0	808,332	234,943	690,884	556,201	42,591	104	465	13,683	310	
F-08	97,588.0	788,835	229,276	674,220	542,785	41,564	101	454	13,353	303	
F-09	2,412.0	19,497	5,667	16,664	13,416	1,027	2	11	330	7	
F-10	2,412.0	19,497	5,667	16,664	13,416	1,027	2	11	330	7	
F-11	300,000.0	1,232,845	357,349	1,050,329	845,575	65,109	311	1,395	21,262	931	
F-12	300,000.0	1,232,845	357,349	1,050,329	845,575	65,109	311	1,395	21,262	931	

BioWin Reactor Summary

All airflows reported at 20 deg C and 1 atm

Bioreactor

	AREA	DEPTH	VOLUME	DIFFUSERS	AREFLOW	DO	SOTR	SOTE	OTR	OTE	OUR	MLSS	MLVSS	NH4-N	NO-N	NO-N	NO-N	PO4-P	pH	TOTAL MASS	MLVSS/MLSS
Tank Name	m2	m	m3	#	m3/hr (20C, 1 atm)	mg/L	kg/hr	%	kg/hr	%	mg/L/hr	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	mg/L	—	kg	—
Anoxic	2,222	4.50	10,000.0	0	0	0.0	0	100.0	0	100.0	0.0	3,522	2,841	6.7	0.0	0.2	0.2	3.0	6.99	35,218	80.7%
Aerobic	8,889	4.50	40,000.0	21,680	49,292	2.0	4,195	30.5	1,393	10.1	33.8	3,501	2,819	1.0	0.3	4.3	4.7	3.1	6.86	140,044	80.5%
Average					49,292	2.0	4,195	30.5	1,393	10.1	33.8	3,511	2,830	3.9	0.2	2.2	2.4	3.1			80.6%
Total	11,111		50,000.0	21,680	49,292		4,195		1,393											175,262	

MANUAL REFERENCE :

Data Output (charts, tables, reports) > Creating Project Reports > Creating an Excel Report

Usability Upgrade – Variable Naming & Sorting

- Variables and parameters renamed for improved consistency
- Allows for simpler alphabetical sorting

BioWin Explorer - Click in left panel to refresh right panel

View	State variable	Value	Mass rate [kg/d]	Notes
Elements				
Bioreactor				
Aerobic #1	Biomass - Acetoclastic methanogenic [mgCOD/L]	0.11	12.80	
State variable:	Biomass - Ammonia oxidizing [mgCOD/L]	41.75	5010.07	
Aerobic #2	Biomass - Anaerobic ammonia oxidizing [mgCOD/L]	0.37	44.99	
Aerobic #3	Biomass - Endogenous products [mgCOD/L]	549.55	65941.58	
Aerobic #4	Biomass - Hydrogenotrophic methanogenic [mgCOD/L]	0.02	2.12	
Anoxic #1	Biomass - Methylophilic [mgCOD/L]	40.99	4918.65	
Anoxic #2	Biomass - Nitrite oxidizing [mgCOD/L]	23.72	2845.72	
Denitritation	Biomass - Ordinary heterotrophic [mgCOD/L]	1170.10	140403.04	
Bioreactor - Sidestream	Biomass - Phosphorus accumulating [mgCOD/L]	0.34	41.31	
Clarifier - Model	Biomass - Propionic acetogenic [mgCOD/L]	0.09	10.76	
Digester - Anaerobic	Biomass - Sulfur oxidizing [mgCOD/L]	32.64	3917.06	
Effluent	Biomass - Sulfur reducing acetotrophic [mgCOD/L]	0.34	41.35	
Equalization Tank	Biomass - Sulfur reducing hydrogenotrophic [mgCOD/L]	8.88	1065.23	
Influent - COD	Biomass - Sulfur reducing propionic acetogenic [mgCOD/L]	0.37	44.83	
Influent - State variable	CODp - Adsorbed hydrocarbon [mgCOD/L]	0.00	0.00	
Input - FOG	CODp - Degradable external organics [mgCOD/L]	0.00	0.00	
Input - Methanol	CODp - Slowly degradable colloidal [mgCOD/L]	0.41	48.60	
Mixer - General	CODp - Slowly degradable particulate [mgCOD/L]	86.02	10321.72	
Pump	CODp - Stored PHA [mgCOD/L]	0.00	0.55	
Separator - Dewatering unit	CODp - Undegradable cellulose [mgCOD/L]	302.13	36252.68	
Settler - Ideal primary	CODp - Undegradable non-cellulose [mgCOD/L]	302.13	36252.68	
Sludge	CODs - Acetate [mgCOD/L]	0.02	2.46	
Splitter	CODs - Complex readily degradable [mgCOD/L]	1.43	171.18	
	CODs - Degradable volatile ind. #1 [mgCOD/L]	0	0	
	CODs - Degradable volatile ind. #2 [mgCOD/L]	0	0	
	CODs - Degradable volatile ind. #3 [mgCOD/L]	0	0	
	CODs - Methanol [mgCOD/L]	0.00	0.00	
	CODs - Propionate [mgCOD/L]	0.00	0.38	
	CODs - Soluble hydrocarbon [mgCOD/L]	0	0	
	CODs - Undegradable [mgCOD/L]	28.00	3360.10	
	Gas - Dissolved hydrogen [mgCOD/L]	0.03	3.06	
	Gas - Dissolved methane [mg/L]	0.00	0.01	
	Gas - Dissolved nitrogen [mgN/L]	17.23	2067.80	
	Gas - Dissolved nitrous oxide [mgN/L]	0	0	
	Gas - Dissolved oxygen [mg/L]	2.00	239.98	
	Gas - Dissolved total CO2 [mmol/L]	5.50	659.76	mmol/L and kmol/d
	Gas - Dissolved total sulfides [mgS/L]	0.54	64.33	
	HAO - Aged [mg/L]	0	0	
	HAO - High surface [mg/L]	0	0	
	HAO - High with H2PO4- adsorbed [mg/L]	0	0	
	HAO - Low surface [mg/L]	0	0	
	HAO - Low with H2PO4- adsorbed [mg/L]	0	0	
	HFO - Aged [mg/L]	0	0	
	HFO - High surface [mg/L]	0	0	
	HFO - High with H+ adsorbed [mg/L]	0	0	
	HFO - High with H2PO4- adsorbed [mg/L]	0	0	
	HFO - Low surface [mg/L]	0	0	
	HFO - Low with H+ adsorbed [mg/L]	0	0	
	HFO - Low with H2PO4- adsorbed [mg/L]	0	0	
	Influent inorganic suspended solids [mgSS/L]	355.64	42673.96	
	Metal soluble - Aluminum [mg/L]	0	0	
	Metal soluble - Calcium [mg/L]	169.54	20344.05	
	Metal soluble - Ferric [mg/L]	0	0	
	Metal soluble - Ferrous [mg/L]	0	0	
	Metal soluble - Magnesium [mg/L]	24.72	2966.34	
	N - Ammonia [mgN/L]	2.74	328.76	
	N - Nitrate [mgN/L]	2.04	244.23	
	N - Nitrite [mgN/L]	0.77	92.60	
	N - Particulate degradable external organics [mgN/L]	0	0	
	N - Particulate degradable organic [mgN/L]	3.51	421.64	
	N - Particulate undegradable [mgN/L]	10.57	1268.84	
	N - Soluble degradable organic [mgN/L]	0.45	54.60	
	N - Soluble undegradable organic [mgN/L]	0.80	96.03	
	Other Anions (strong acids) [meq/L]	10.20	1223.99	meq/L and keq/d
	Other Cations (strong bases) [meq/L]	4.97	596.77	meq/L and keq/d
	P - Bound on aged HMO [mgP/L]	0	0	
	P - Particulate degradable external organics [mgP/L]	0	0	
	P - Particulate degradable organic [mgP/L]	1.23	148.18	
	P - Particulate undegradable [mgP/L]	3.32	398.78	

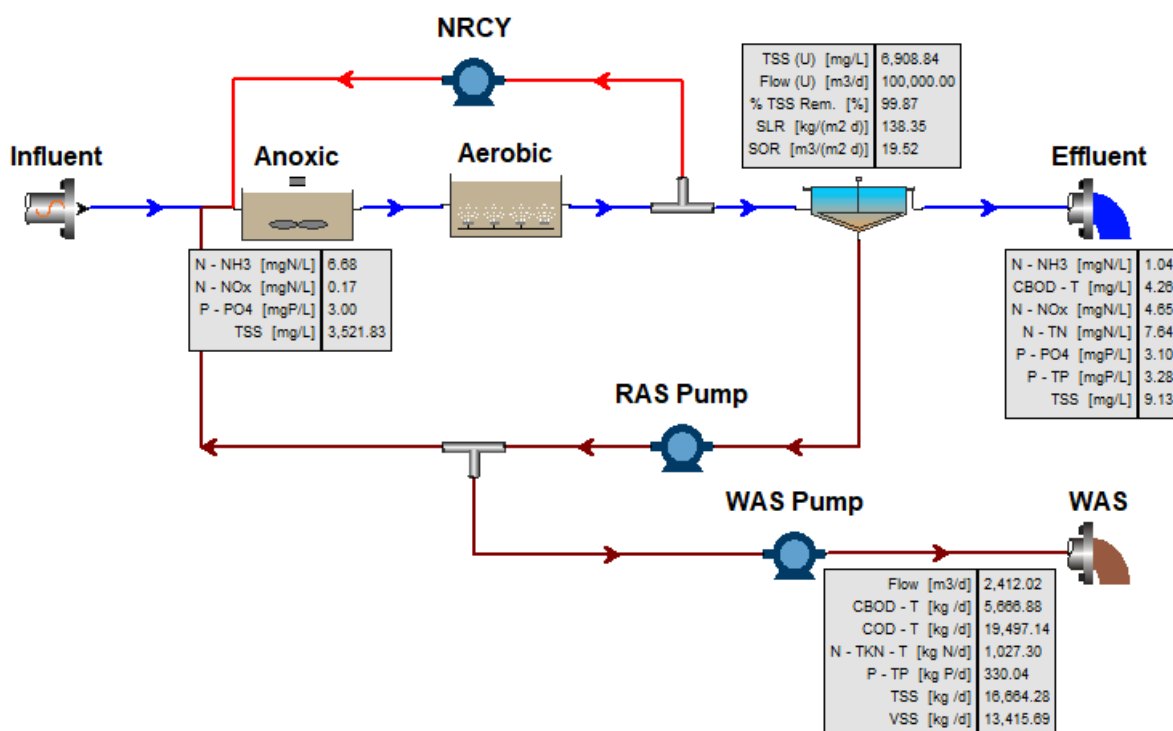
MANUAL REFERENCE :

Model Reference > Definition of Non-State Variables

Usability Upgrade – Flowsheet Tags

Customizable element-specific information

- Information updates with simulations
- Can contain state, combined, and element-specific variables



MANUAL REFERENCES :

1. General Operation > Customizing BioWin > Customizing the Project Appearance > Drawing Board
2. General Operation > Customizing BioWin > Customizing the Work Environment > Default tags
3. General Operation > Managing BioWin Projects > Setting Project Options > Drawing Board Options

-
- The diagram illustrates the process flow of a wastewater treatment plant, showing the sequence of treatment stages and the associated flow and quality data for each stream.
- Influent**
- | | |
|--------------------|-----------|
| Flow [m3/d] | 100000.00 |
| CBOD - T [mg/L] | 239.43 |
| COD - T [mg/L] | 500.00 |
| N - TKN - T [mg/L] | 40.00 |
| P - TP [mgP/L] | 6.50 |
| TSS [mg/L] | 224.41 |
| VSS [mg/L] | 199.41 |
- NRCY**
- | | |
|--------------------|-----------|
| Flow [m3/d] | 300000.00 |
| Power [kW] | 61.49 |
| PEI [kW-hr/(ML.m)] | 3.21 |
- Anoxic**
- | | |
|----------------------|-----------|
| Flow [m3/d] | 100000.00 |
| CBOD - T [mg/L] | 23943.17 |
| COD - T [kg/d] | 50000.12 |
| N - TKN - T [kg N/d] | 4000.30 |
| P - TP [kg P/d] | 650.20 |
| TSS [kg/d] | 22441.05 |
| VSS [kg/d] | 19941.05 |
- Aerobic**
- | | |
|-----------------|---------|
| N - NH3 [mgN/L] | 1.36 |
| N - NO2 [mgN/L] | 0.40 |
| N - NO3 [mgN/L] | 3.91 |
| G - DO [mg/L] | 2.00 |
| VSS [mg/L] | 2906.09 |
| TSS [mg/L] | 3650.81 |
| P - PO4 [mgP/L] | 2.14 |
- RAS Pump**
- | | |
|--------------------|-----------|
| Flow [m3/d] | 100000.00 |
| Power [kW] | 15.65 |
| PEI [kW-hr/(ML.m)] | 3.21 |
- WAS Pump**
- | | |
|--------------------|---------|
| Flow [m3/d] | 2412.02 |
| Power [kW] | 0.29 |
| PEI [kW-hr/(ML.m)] | 3.21 |
- WAS**
- | | |
|----------------------|----------|
| Flow [m3/d] | 2412.02 |
| CBOD - T [kg/d] | 5445.45 |
| COD - T [kg/d] | 20414.18 |
| N - TKN - T [kg N/d] | 1146.59 |
| P - TP [kg P/d] | 420.95 |
| TSS [kg/d] | 17379.17 |
| VSS [kg/d] | 13834.02 |
- Effluent**
- | | |
|-----------------|------|
| N - NH3 [mgN/L] | 1.36 |
| CBOD - T [mg/L] | 4.84 |
| N - NOx [mgN/L] | 4.30 |
| N - TN [mgN/L] | 7.61 |
| P - PO4 [mgP/L] | 2.14 |
| P - TP [mgP/L] | 2.35 |
| TSS [mg/L] | 6.54 |

Usability Upgrade – Integrated Influent Specifier

BioWin Simulator - Untitled.bwc

File Edit Tools Project View Simulate Help

1 2 3 4
Input Measurements Adjust Fractions View Results Export to BioWin

Raw (Unfiltered) Sample → Homogenize

Glass-Fiber Filter (1.2 µm)

Coagulate / Flocculate

Membrane Filter (0.45 µm)

COD - Total [mgCOD/L] 500.0
BOD - Total [mgBOD/L] 245.2
N - TKN [mgN/L] 40.0
P - Total P [mgP/L] 6.5
S - Total S [mgS/L] 15.0
Alkalinity [mgCaCO3/L] 300.0

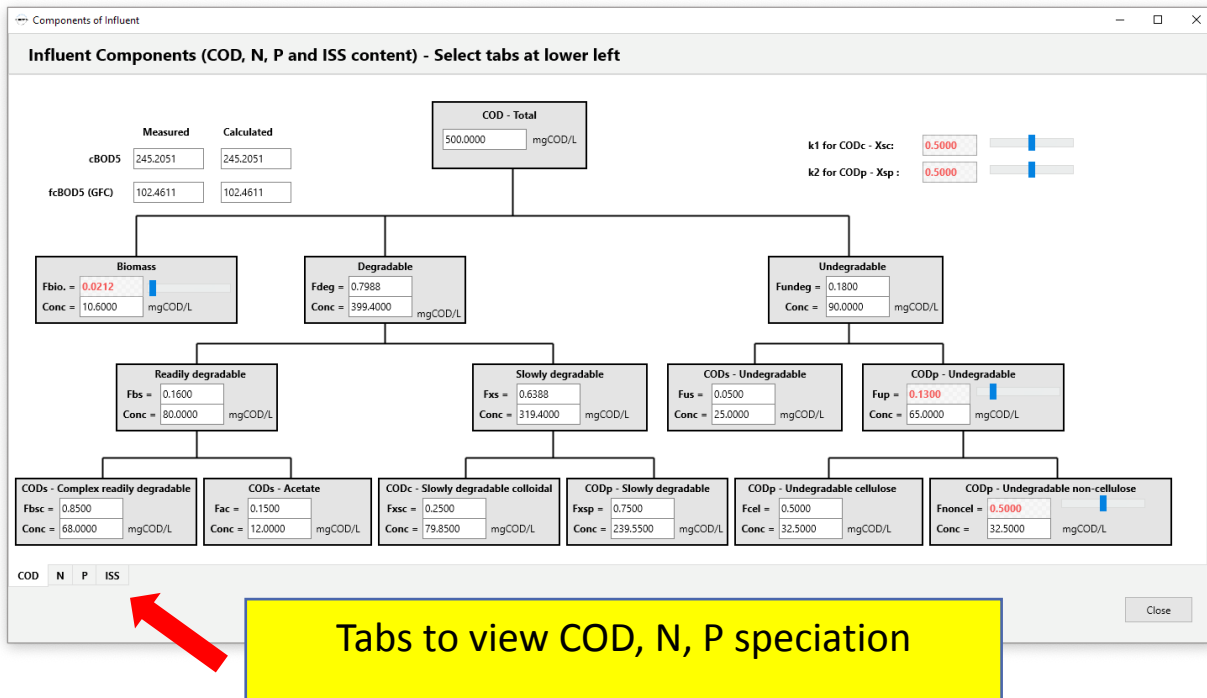
TSS [mgTSS/L] 242.7
VSS [(mgVSS/L)] 197.7

COD - Filtered [mgCOD/L] 184.9
CODs - Acetate [mgCOD/L] 12.0
BOD - Filtered [mgBOD/L] 102.5
N - Ammonia [mgN/L] 26.4
N - Nitrate [mgN/L] 0.0
P - Soluble phosphate [mgP/L] 3.3

COD - FF [mgCOD/L] 105.0

Other Measurements:

Flow	0.0	Gas - DO [mgO2/L]	0.0	Effluent COD - Filtered [mgCOD/L]	25.0
pH	7.3	Metal - Calcium [mg/L]	80.0	Metal - Magnesium [mg/L]	15.0



Usability Upgrade – Transpose Tables

Elements	COD - Total [kg /d]	BOD - Total Carbonaceous [kg /d]	Total suspended solids [kg /d]	Volatile suspended solids [kg /d]	N - Total Kjeldahl Nitrogen [kg N/d]	N - Total N [kg N/d]	P - Soluble PO4-P [kg P/d]	P - Total P [kg P/d]
Influent	50,000.12	24,520.56	22,271.22	19,771.22	4,000.30	4,000.30	325.10	650.20
Anoxic	2,066,615.31	606,633.78	1,752,419.23	1,413,482.37	110,671.03	110,756.71	1,491.33	35,265.05
Aerobic	2,044,828.86	592,708.01	1,742,104.19	1,402,492.50	107,991.14	110,305.17	1,544.55	35,265.05
Effluent	3,652.17	416.10	890.51	716.91	291.45	745.29	302.92	320.16
WAS	19,497.14	5,666.88	16,664.28	13,415.69	1,027.30	1,038.52	7.49	330.04

Edit table

Table editor

Combined

- Alk
- CBOD - S
- CBOD - T
- COD - P
- COD - S
- COD - T
- COD - VFA
- ISScell
- ISSprec
- ISStot
- M - Al - T
- M - Fe - T
- N - NOx

Variables
State variables

- B - Zao
- B - Zam
- B - Zao
- B - Ze
- B - Zh
- B - Zhm
- B - Zm
- B - Zno
- B - Zpa
- B - Zppa
- B - Zso
- B - Zsra
- B - Zsrh

Selected variables

- COD - T
- CBOD - T
- TSS
- VSS
- N - TKN - T
- N - TN
- P - PO4
- P - TP

☐ Duplicates

Add blank line

Add total so far

Element specific

- 1. Diffused aeration ---
- # of diffusers
- Air flow rate
- Air flow rate / diffuser
- 2. Reactors and digesters ---
- Actual DO sat. conc.
- Alpha

Water chemistry

- Ac-
- Al3+
- CO3=
- fd
- Fe2+
- Fe3+
- fm

Elements

- [-] Elements
 - [+] Bioreactor
 - [+] Clarifier - Model
 - [+] Effluent
 - [+] Influent - COD
 - [+] Pump
 - [+] Sludge
 - [+] Splitter

Selected elements

- Influent
- Anoxic
- Aerobic
- Effluent
- WAS

Show

☐ Concentrations

☒ Mass rates

☐ Both

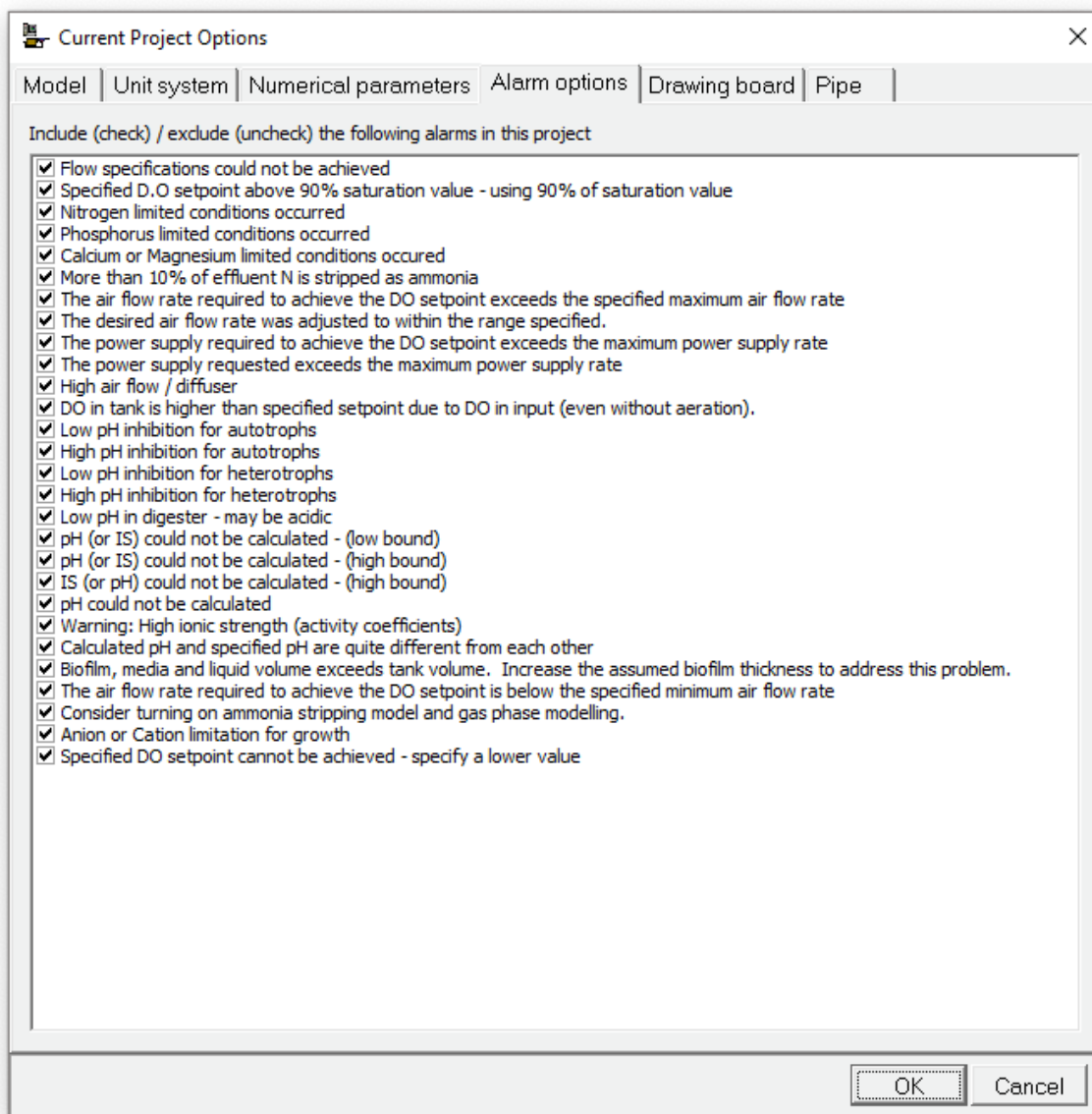
☒ Transpose table

OK Cancel

Elements	Influent	Anoxic	Aerobic	Effluent	WAS
COD - Total [kg /d]	50,000.12	2,066,615.31	2,044,828.86	3,652.17	19,497.14
BOD - Total Carbonaceous [kg /d]	24,520.56	606,633.78	592,708.01	416.10	5,666.88
Total suspended solids [kg /d]	22,271.22	1,752,419.23	1,742,104.19	890.51	16,664.28
Volatile suspended solids [kg /d]	19,771.22	1,413,482.37	1,402,492.50	716.91	13,415.69
N - Total Kjeldahl Nitrogen [kg N/d]	4,000.30	110,671.03	107,991.14	291.45	1,027.30
N - Total N [kg N/d]	4,000.30	110,756.71	110,305.17	745.29	1,038.52
P - Soluble PO4-P [kg P/d]	325.10	1,491.33	1,544.55	302.92	7.49
P - Total P [kg P/d]	650.20	35,265.05	35,265.05	320.16	330.04

Usability Upgrade – Optional Alarms

- As part of the project options, select which alarms are active

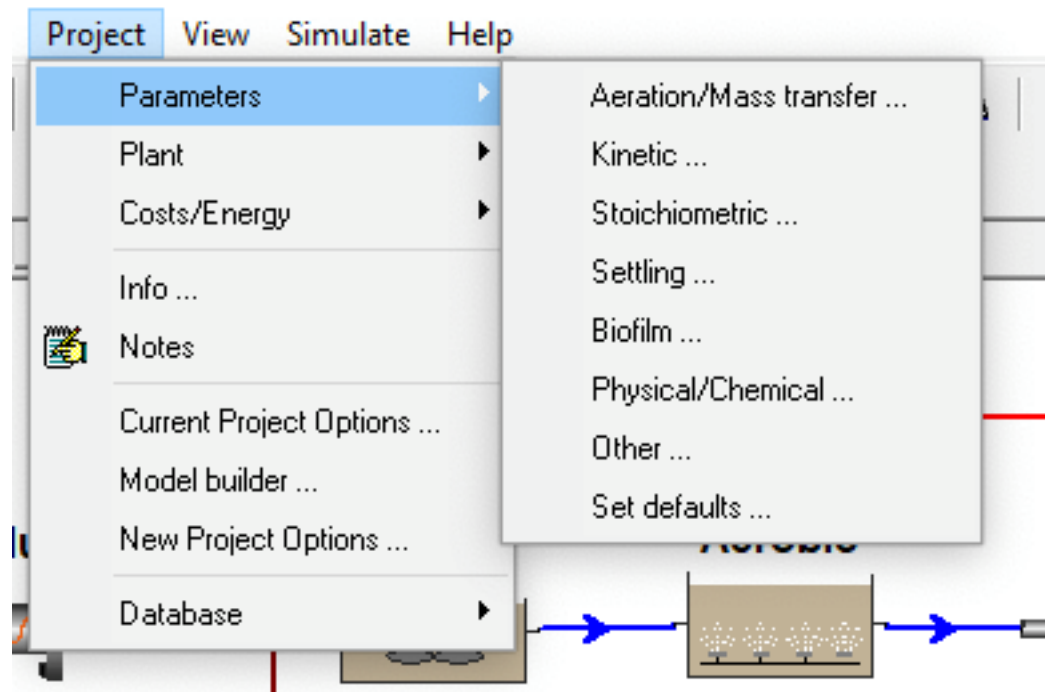


MANUAL REFERENCE :

General Operation > Managing BioWin Projects > Setting Project Options > Alarm Options

Usability Upgrade – Set All Parameters to Default

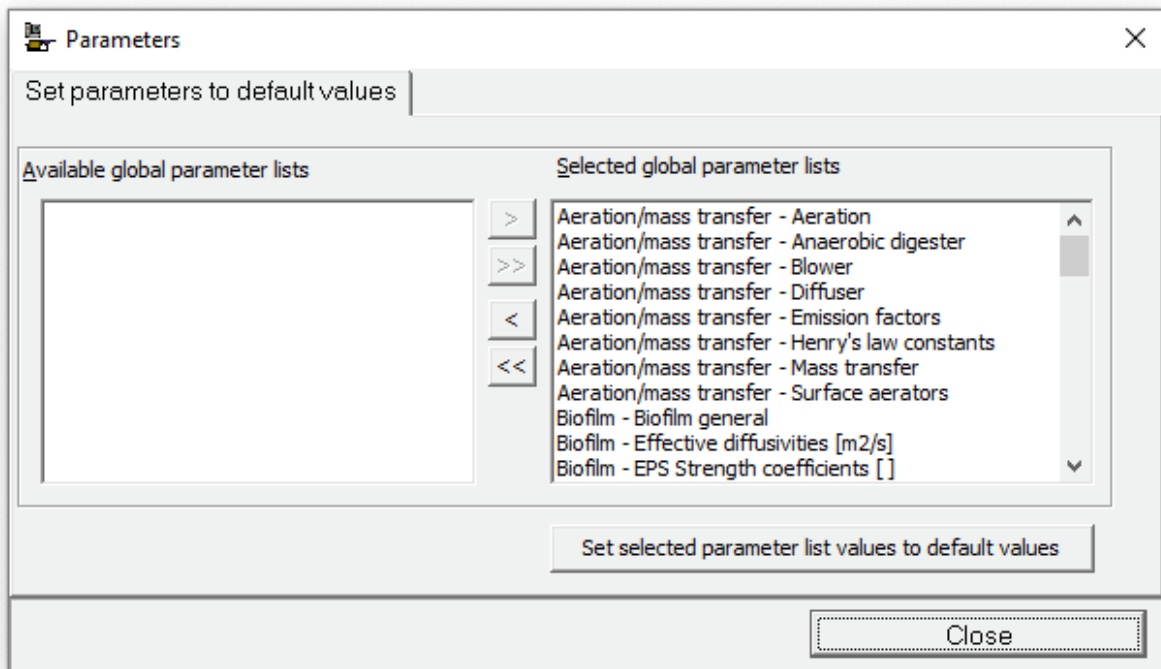
Use to upgrade older models to Version 6



MANUAL REFERENCE :

General Operation > Managing BioWin Projects > Specifying Project Model
Parameter Values

Specify which parameter sets to update

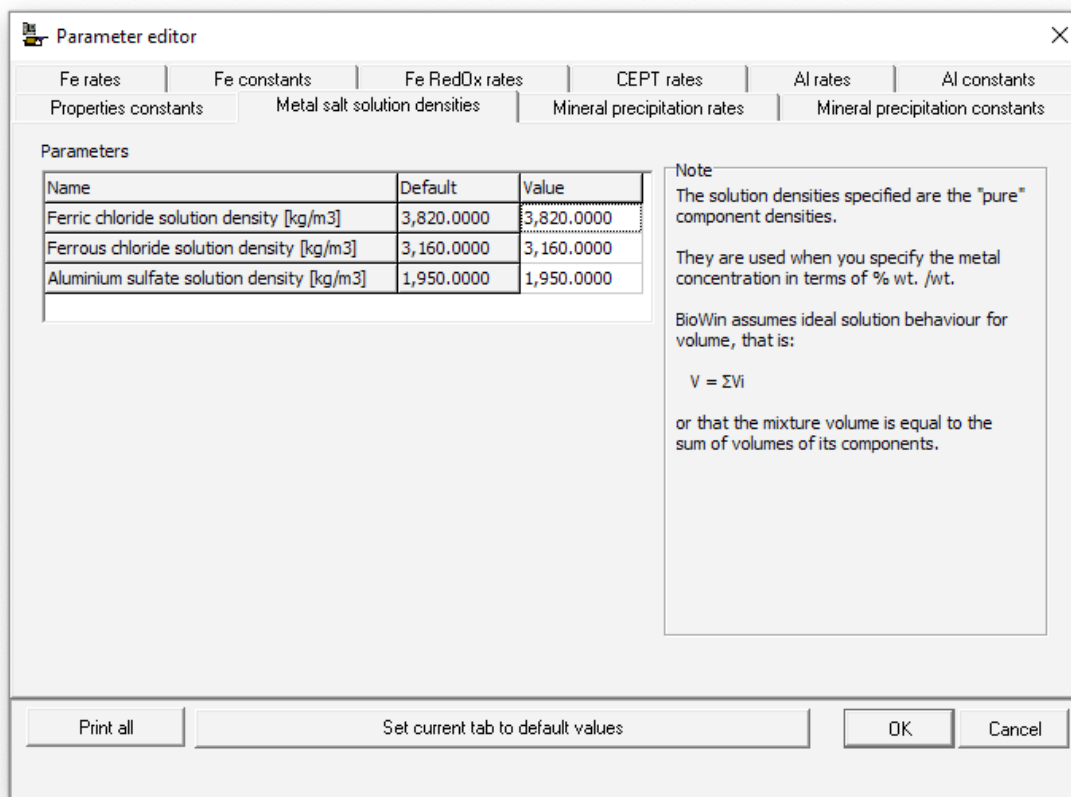


Usability Upgrade – Solution Densities

MANUAL REFERENCE :

Model Reference > Chemical Precipitation Reactions

For metal salt input streams



Parameter editor

Fe rates | Fe constants | Fe RedOx rates | CEPT rates | Al rates | Al constants
Properties constants | **Metal salt solution densities** | Mineral precipitation rates | Mineral precipitation constants

Parameters

Name	Default	Value
Ferric chloride solution density [kg/m3]	3,820.0000	3,820.0000
Ferrous chloride solution density [kg/m3]	3,160.0000	3,160.0000
Aluminium sulfate solution density [kg/m3]	1,950.0000	1,950.0000

Note

The solution densities specified are the "pure" component densities.

They are used when you specify the metal concentration in terms of % wt. /wt.

BioWin assumes ideal solution behaviour for volume, that is:

$$V = \sum V_i$$

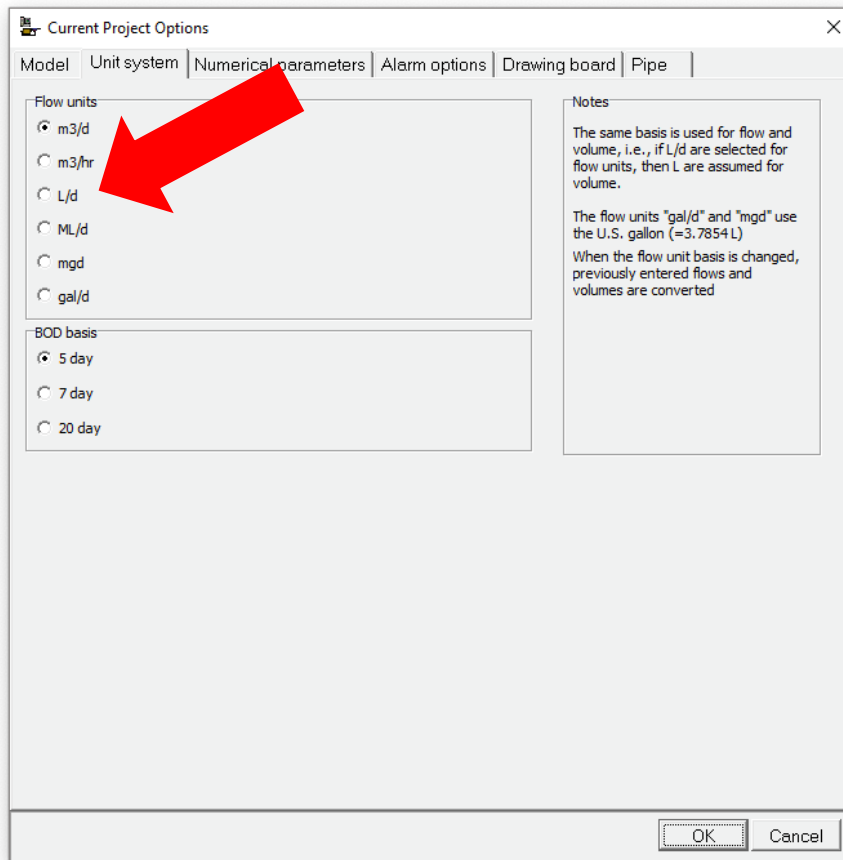
or that the mixture volume is equal to the sum of volumes of its components.

Print all | Set current tab to default values | OK | Cancel

Usability Upgrade – Additional Flow Units

MANUAL REFERENCE :

General Operation > Managing BioWin Projects > Setting Project Options > Unit System
Cubic meters per hour option for smaller systems

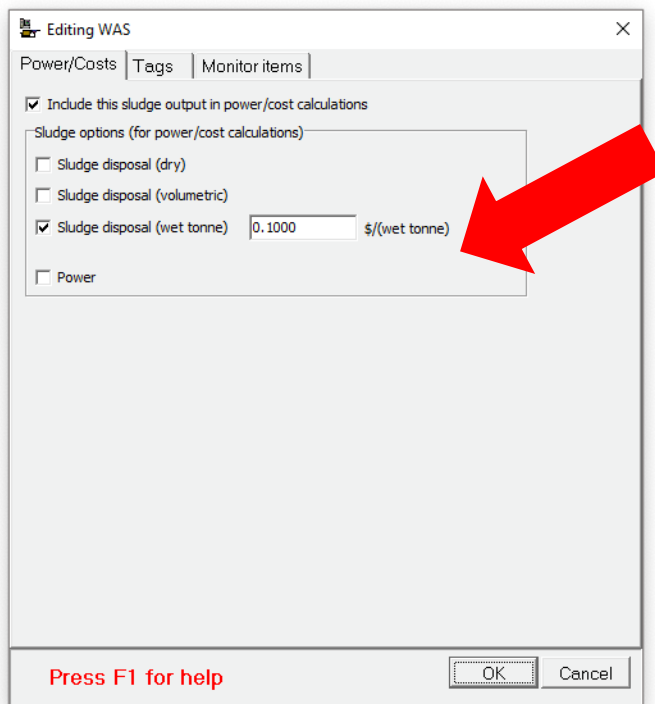


Usability Upgrade – \$ per wet tonne sludge costs

MANUAL REFERENCE :

Operating Costs in BioWin > Operating Costs > Sludge

Third sludge disposal cost option added



Usability Upgrade – More Examples

BioWin Cabinet reorganized and greatly expanded with additional examples

